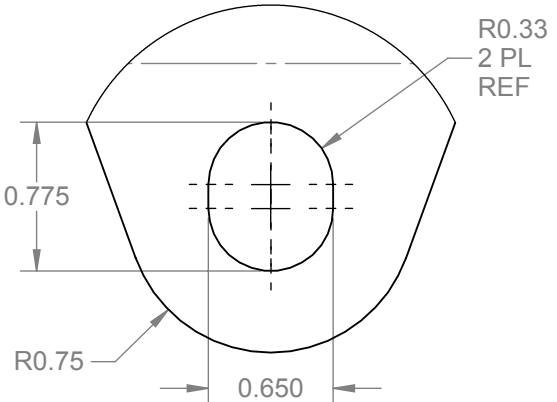
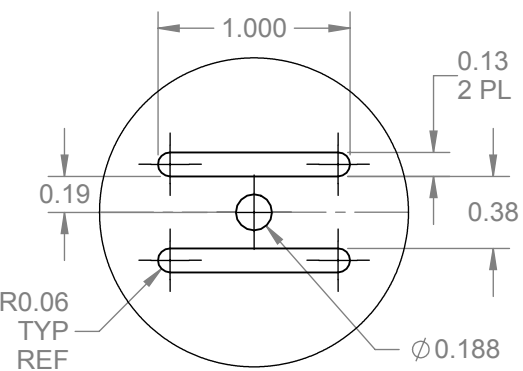


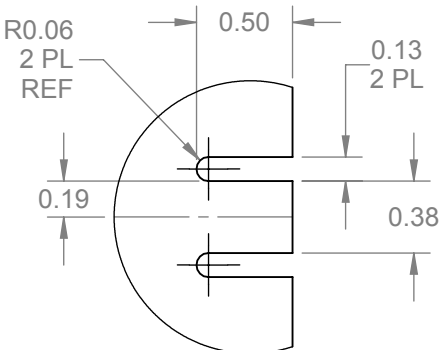
DSK180-1F FLAT PATTERN



DETAIL A  
SCALE 2X, 4 PL



DETAIL B  
SCALE 2X, 2 PL



DETAIL C  
SCALE 2X, 2 PL

**NOTES:**  
1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK  
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC. M304S18GA  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: NONE  
7) WEIGHT: 0.98 lbs  
8) USE TO MAKE D4769-1

A	NEW ISSUE		ZF	19.04.23
REV.	DESCRIPTION		BY	DATE
DESIGN	ZF	<b>DART AEROSPACE USA, INC.</b> HILLSBORO, OR		
DRAWN	ZF			
CHECKED	MW	DRAWING NO.	REV. A	
MFG. APPR.	DD	<b>DSK180</b>	SHEET 1 OF 1	
APPROVED	NO	TITLE	SCALE	
DE APPR.	N/A	<b>WEARPLATE FLAT PATTERN</b>	NTS	
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